



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE-350TDRS
Job Sheet 179288



Part No: RBE-350TDRS

Job Qty: 5 ea **9**

Part Name: Tail Rotor Driveshaft Bearing Run-Out Gauge



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE-350TDRS Rev 3 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	5 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	5 pcs	8/20/18	8/20/18	0.00	0.50	Small Fab-1		MCC
120	QC	5 pcs	8/20/18	8/20/18	0.00	0.00	QC5		SB
130	Packaging	5 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-2		MCC
140	QC21-SA	5 Ea	8/20/18	8/20/18	0.00	0.00	QC21		21

Part Op 110 - Pick, bag and tag
Descriptions:

OCT 24 2018
OCT 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE-350TDRS-1	Dial Indicator	5 Ea (1 ea)	100-Start up Operation	5082869
RBE-350TDRS-3	Magnetic Base & Attachments	5 Ea (1 ea)	100-Start up Operation	5082870

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	RBE-350TDRS-1	5	18	0
	RBE-350TDRS-3	5	18	0

Part Specifications

Specifications could not be found.

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Container No: S115851



Part: RBE-350TDRS

Job No: 179288

Serial No/Batch: S115851

Revision: 3

Inspector:

Exp Date:

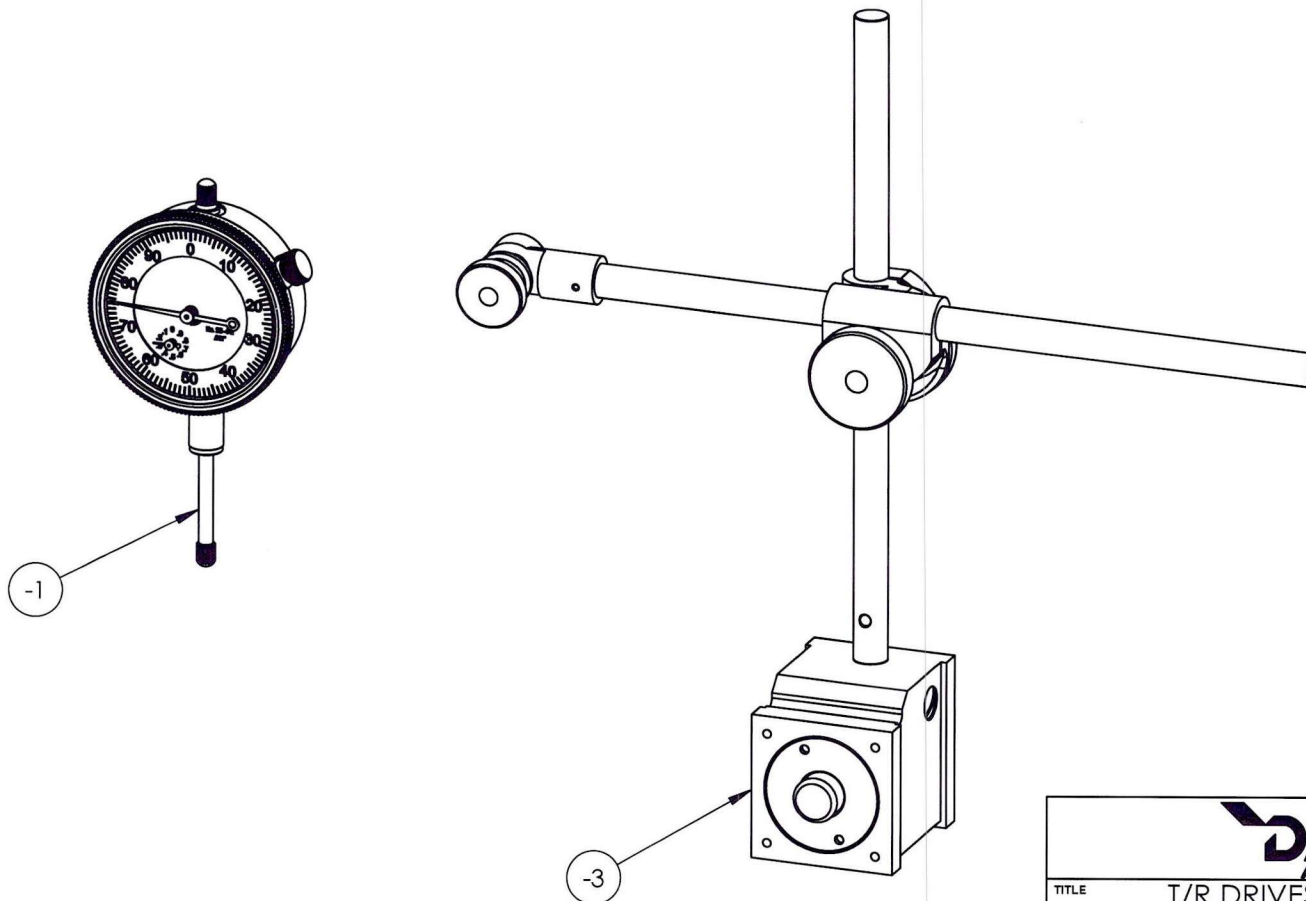
Instructions:

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Date: 10/04/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DESIGNED PER HELI PRODUCTS TOOLS.	9/28/2009	WP	DW
2	15-0139	UPDATED TO NEW DRAFTING STANDARDS. CH'D -1 & -3 TO B/O.	6/15/2015	DPD	JAG
3	16-0146	-1 CH'D B/O REF WAS #SHA-ND1 IS #SHA-INDM1.	9/12/2016	DPD	JAG



DART AEROSPACE	
TITLE T/R DRIVESHAFT BEARING RUN OUT GAUGE	
DWG NO. RBE-350TDRS	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:2	DATE 9/21/2009 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	DIAL INDICATOR		PAC WEST #SHA-INDM1	1
		B/O	-3	1	MAGNETIC BASE AND ATTACHMENTS		PAC WEST #SHA-MBF	1